

AVT® EZ VALVE®

Product Portfolio



**Advanced Valve
Technologies**

www.AVTFittings.com

Sales@AVTFittings.com

WHO WE ARE

Advanced Valve Technologies (AVT) is part of ClockSpring|NRI, the high-performance critical infrastructure solutions company. AVT's advanced solutions focus around the EZ Valve, an inline insertion valve that can be installed on water pipelines sized from 1.5" to 24" (40mm to 600mm) without shutting off the water and in many cases, in under an hour. Our designs are innovative, minimize risk to the environment and reduce costly downtime. Our primary focus is on disruptions in water service that cost providers money and leave end users without service.

AVT's offering is second to none, and we are continuing to add capabilities to deliver even more superior solutions for the repair and maintenance of high-performance critical infrastructure.

Our products are supported by experienced sales, engineering and manufacturing professionals alongside a robust and all-encompassing training curriculum which means water professionals can become fully certified to install the AVT EZ Valve in just one day.

AVT holds and/or is compliant with key certifications and is a member of leading industry associations.



American Water Works
Association



The AVT product and services portfolio

AVT EZ Valve:

- 1.5" to 2" (40mm to 50mm)
- 3" (80mm)
- 4" to 14" (100mm to 350mm)
- 16" to 24" (400mm to 600mm)

AVT EZ Valve Toolkit:

- Nano - 1.5" to 2" (40mm to 50mm)
- Micro - 3" (80mm)
- Small - 4" to 14" (100mm to 350mm)
- Large - 16" to 24" (400mm to 600mm)

Training:

- Online curriculum
- Face to face training
 - Customer location
 - In the field
 - At our Elk Grove Village, IL manufacturing base

RentEZ (low cost or free rental of AVT EZ Valve Toolkit):

- For 4" to 14"
- For 16" to 24"

THE AVT EZ VALVE

The EZ Valve is an inline insertion valve that can be installed on water lines and depending on the pipe material, installation takes anywhere from 45 minutes for our smaller valves to 3 hours for our larger range.

The valve uses an integral isolation gate, which when operated after the slot has been milled into the pipe, allows the EM machine to be removed and the resilient wedge installed. This process means the valve can be installed on a live line while the water is flowing. The resilient wedge needs to be lowered just 2/3 of the way into the pipe to commission the install meaning users have the choice of when to turn off their water.

AVT EZ Valve applications and pipe materials:

The AVT EZ Valve is designed for use on nearly all pipe materials including asbestos concrete, a material commonly known as difficult to cut and prone to disintegrate when worked on. The AVT EZ Valve's low weight and innovative slot milling technology means it is the ideal choice of inline insertion valve. AVT's full range of valves, from sizes 1.5" to 24" can be used on the below relevant pipeline applications:

- High-rise buildings
- Buildings of multiple occupancy
- Hotels
- Factories
- HVAC
- Commercial plumbing and water distribution
- Municipal water networks
- Transmission and distribution lines
- Water treatment plants
- Sewer force mains
- Refining and petrochemicals / fire suppression lines
- Ground storage tank isolation
- Offshore applications
- Commercial buildings/isolation
- Industrial process piping
- Fire hydrant repairs



The Benefits & Values of the AVT EZ Valve

- No water shut off required during installation
- No fines for water shut off
- No boil orders
- No customer notices
- No risk of plugging the line with a cut coupon
- No loss of pipe integrity
- Four times quicker to install
- Only one excavation required

Design features

- Unique, patented technology
- Low-profile design
- Integral isolation gate
- Ductile iron castings
- Corrosion resistant coatings
- Stainless steel fasteners for secure positioning
- Can be installed on PVC and most metallic pipes
- Customizable for special applications (Sleeves to meet irregular pipe ODs)
- Can be installed on Asbestos Cement pipes up to 12"
- Can be installed at any angle
- Valve bonnet can be removed after a repair or remain in place as an inline valve
- EZ Valve Components are WRAS Certified, meet AWWA C-509/C515 standards and UL Classified to NSF/ANSI Standard 61, Drinking Water System Components - Health Effects



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CUT AWAY VALVE WITH KEY



AVT EZ Valve with bonnet installed and wedge gate partially lowered

Actuator

Standard number of turns to open and close valve

Removable Valve Bonnet

Resilient wedge gate and actuation mechanism are contained for fast and easy installation or removal

Gasket & Channel

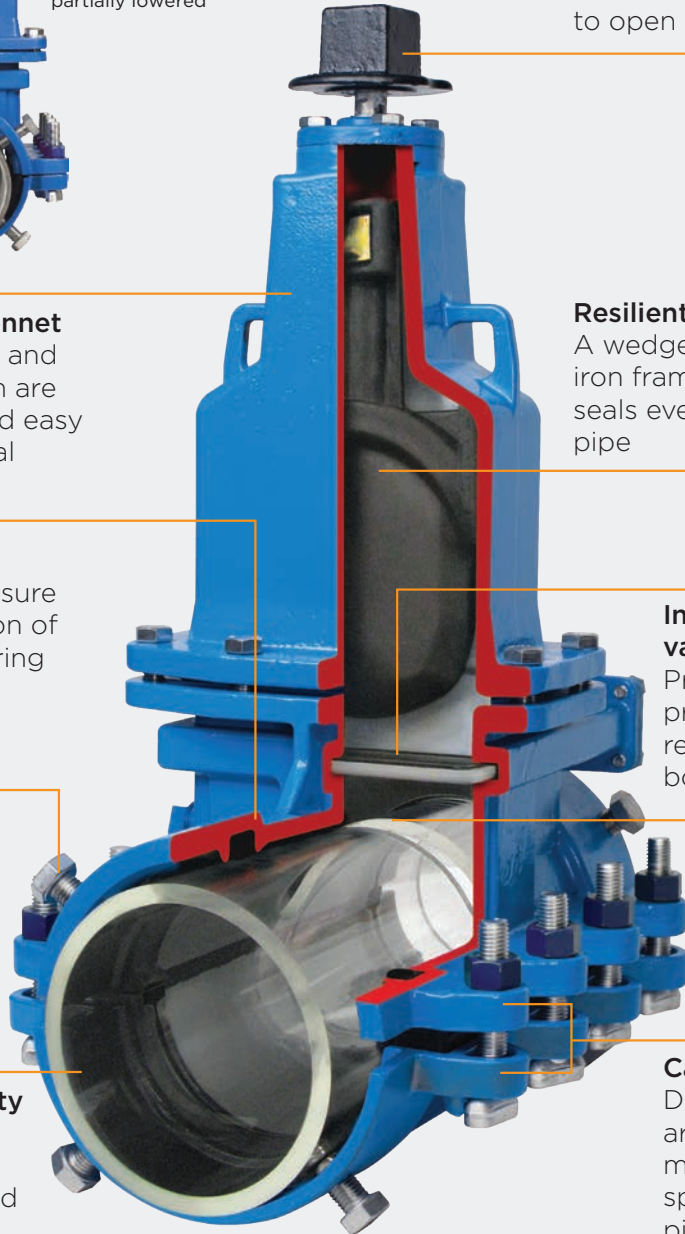
Maintain system pressure while allowing rotation of casting assembly during slot-milling

Fasteners

Stainless steel components secure casting assembly and provide final positioning on pipe

Pipeline Compatibility

The EZ Valve design works with most metallic pipes, AC and PVC materials



Resilient Wedge

A wedge gate over a ductile iron frame that effectively seals even tuberculated host pipe

Integrated isolation valve

Provides "under pressure" installation or removal of valve bonnets or blind flanges

Insertion Slot

One narrow slot over a 120° path maintains pipe integrity and creates resilient wedge access

Castings

Ductile iron castings are precision machined to fit project specifications and pipe material



AVT EZ Valve with bonnet removed and blind flange installed

THE AVT EZ VALVE TOOLKIT

The AVT EZ Valve Toolkit comes complete with all the tools and equipment required to install our innovative, award-winning valve, including end milling (EM) machine which mills the unique 120° slot across pipe which has no negative effect on the pipe integrity.

Sizes available:

- Nano - 1.5" to 2" (40mm to 50mm)
- Micro - 3" (80mm)
- Small - 4" to 14" (100mm to 350mm)
- Large - 16" to 24" (400mm to 600mm)

The toolkit includes:

- EM (End Milling) Machine
- Fasteners
- Cutterhead
- Spare cutterhead /teeth
- Power pack
- Measurement calipers
- Pressure test plate
- Pressure source
- End rings & U-gauge (size specific)
- Combination wrenches (various sizes)
- Allen wrenches (various sizes)
- Ratchet wrench
- Sockets
- Adjustable wrench
- AVT assembly grease and tape
- Level
- Other items as required



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INSTALLATION PROCESS

1

Prepare Insertion Site

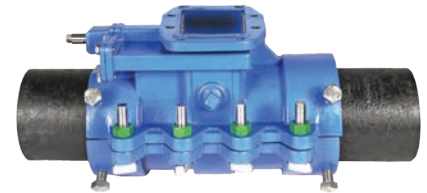
Prepare insertion site by lubricating the gasket and contact areas



2

Lubricate Gasket Sets & Channels

Lubricate gasket sets and gasket channels in casting bodies



3

Assemble Ductile Iron Castings

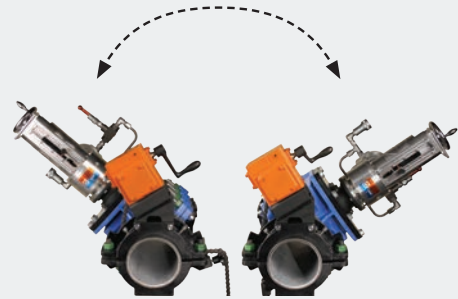
Assemble ductile iron castings with stainless steel fasteners to accept a pressure test and temporarily allow rotation for milling





4 Attach EM Machine

Check integral isolation gate is fully open, fit rotation assembly, attach EM machine and pressure test



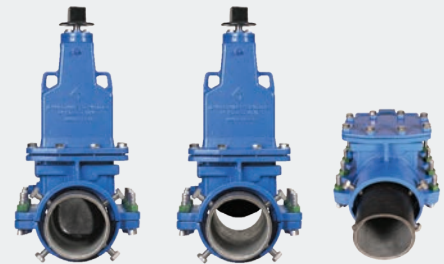
5 Mill A Slot Over a 120° Path

Maintaining system line pressure, mill a slot over a 120° path (Note: The slot normally is cut to provide for vertical valve alignment, but the installer can select any position.)



6 Retract The Milling Head

Retract the milling head, close the integral isolation gate. Replace the EM Machine with the resilient wedge bonnet, remove the rotation assembly and tighten casting fasteners to specified torque values



7 Open and Operate

Open the integral isolation gate and operate the AVT EZ Valve. For line stop applications, replace the valve bonnet with a blind flange using the integral isolation gate



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TRAINING

AVT has created a robust training program aimed at ensuring all AVT EZ Valve installers are fully prepared to safely and efficiently install our valves. Our training program is split into two sections: online curriculum and face to face training.

Online curriculum

Our online curriculum gives new installers an overview of all the materials used and actions required to install the AVT EZ Valve in order to fully prepare them for their face to face training. Trainee installers simply need to sign up via our website contact us page, or liaise with your AVT representative to gain access. The online curriculum includes:

Pre-installation:

- Parts overview
- Supplies required to install the valve
- Excavation and pipe access
- Valve placement

Installation Process:

- Surface preparation
- Pre-install checks
- Pipe preparation
- Measuring, taping, and greasing
- Mounting the valve and machine equipment
 - End rings
 - Gear box
 - Level and set
- Pressure testing
- Cutting and swarf removal
- Milling assembly
- Slot milling and swarf removal
- Installing the bonnet

Operation & Maintenance:

- Maintenance
- Storage
- Installation equipment maintenance

Process Safety and Assurance:

- Trained staff
- Risk assessment
- Safe work practices
- PPE

Advanced Valve Technologies

AVT EZ Valve™ 4" - 12" Water Installation Self-Study Course

Menu Glossary Bookmark

- Introduction
 - About the AVT EZ Valve™
 - Program Overview
 - Mandatory Requirements
 - Check Your Understanding
- Pre-Installation
 - Parts Overview
 - Supplies Needed
 - Excavation and Pipe Access
 - Valve Placement, Surface P...
 - Surface Preparation
 - Pre-Installation Checks
 - Check Your Understanding
- Installation Process
 - Installation Overview
 - Pipe Preparation
 - Measuring, Taping, and Gre...
 - Mounting the Valve and Mac...
 - End Rings
 - End Ring
 - Gear Box & Chain Assemb...

Installation Process

Mounting the Valve and Machine Equipment

Mounting the Valve

It's time to mount the valve assembly. Place top half of valve on pipe and carefully bolt bottom half of the body in place using the T-bolts that came with your valve.

Placing Valve Shell

Align Valve Shell Bottom

While securing the top half shell, align the bottom half of the valve shell and loosely hold in place with the connecting bolts.

Bolt Tightening

Tip: Use a long bolt to initially steady the two halves. Then replace once other bolts are in place.

Level Valve Assembly

Excess Grease

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Automatically Advance Slide

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 - Measuring, Taping, and Gre...
 - Mounting the Valve and Mac...
 - Pressure Testing
 - Cutting and Swarf Removal
 - Installing Bonnet and Fani...

Pre-Installation

Valve Placement, Surface Preparation, and Pre-Installation Checks

Valve Placement

The valve location shall be accessible i.e. not located in the middle of a roadway or directly next to a structure that would limit access, and not impede third party installations. The section of pipe should be assessed to ensure there are no signs of significant corrosion or defect. In most cases, anything greater than .08 inch (2 mm) deep on the pipe would be deemed a significant defect.

One of the more common errors is selecting a section of pipe which is distorted, no longer round, and vertically eccentricity on the horizontal. If the selected section of pipe is not suitable for installation, the recommendation is to select a different section of pipe.

Eccentricity

The deviation of a curve or orbit from circularity

True

False

Answer

Correct

This is a common error which impacts the AVT EZ Valve™ and prevents it from properly seal.

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Face to face training

Our face to face training can take place in a number of locations: at our customer specified location, in the field or at our Elk Grove Village, IL, AVT training facility. Depending on the setting, this training includes the chance to witness an install from start to finish and hands on experience of installing an AVT EZ Valve, all delivered by members of our experienced training team.

Once installers are fully trained, they receive AVT certification which enables them to install for one year before a short recertification process takes place. This usually involves re-taking the online curriculum section of the AVT training program.



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RENTEZ

AVT's RentEZ programs enables users to access the AVT EZ Valve Toolkit, either free of charge or for a low rental price. For the 4" to 14" (100mm to 350mm) AVT EZ Valve, a small, up-front investment in valves gives customers a rent-free lease of the AVT EZ Valve Toolkit with a commitment to purchase a further six valves every six weeks. For the 16" to 24" (400mm to 600mm) valves, the toolkit is available via a low-cost daily rent with no commitment to purchase further valves.

To learn more, contact your local AVT Regional Account Representative or email sales@AVTFittings.com

THE INSTALL PROCESS IN PICTURES



1 **Pipe**
Preparation



2 **Fitting**
the bottom (part B)
of the AVT EZ Valve



3 **Fitting**
the top (part A) of
the AVT EZ Valve



4 **Milling**
the 120° slot
across the pipe



5 **Integral
Isolation Gate**
is closed to prevent
water loss



6 **Installing**
the bonnet



7 **Completed**
Install

CONTACT DETAILS

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